

Date: Thursday, 02/04/2009 2:22:38 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BASKET HINGE
Job Number :	46822		
Estimate Number :	10588		
P.O. Number :		Part Number :	D22323
This Issue :	02/04/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2232 REV C
First Issue :	/ /	Project Number :	N/A
Previous Run :	46626	Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :	<u>JLD 09-04-02</u>	Due Date :	14/04/2009
Comment :	Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM		

Qty: 12 **Um:** Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 0.125 Sheet
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Comment: Qty.: 0.0729 sf(s)/Unit Total : 0.8744 sf(s)

304/316 .125 Sheet

Batch: 111018 IB 9-4-16

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C

Prog Rev: C

IB 9-4-16



2-Deburr if necessary

IB 9-4-16

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 9-4-16

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Sort 04/16 (H2)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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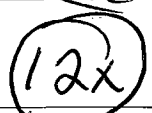


Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

M-h

09/04/20



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 46822

Part Number: D22323

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



(10X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Steve

9/4/20

SG

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

209/04/20

Job Completion



U 09-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

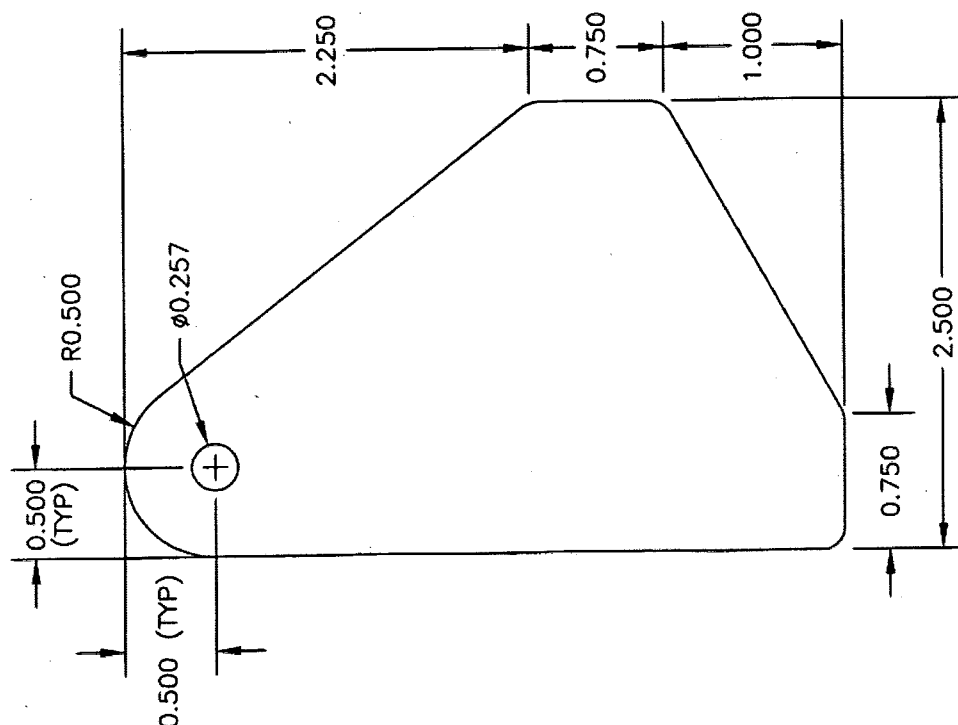
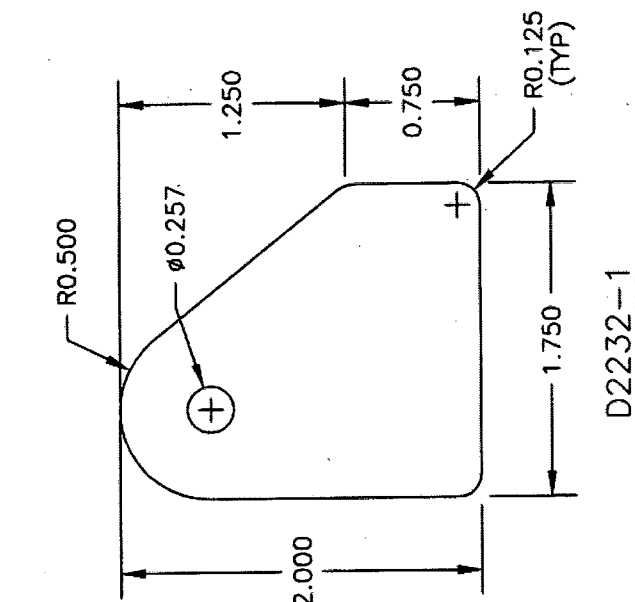
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2232	REV. C SHEET 1 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1
A	94.05.12	NEW ISSUE	
B	96.01.02	ADDED -5 AND -7	
C	98.04.28	0.125 THICK WAS 0.063	

RELEASED
98.05.05 KE



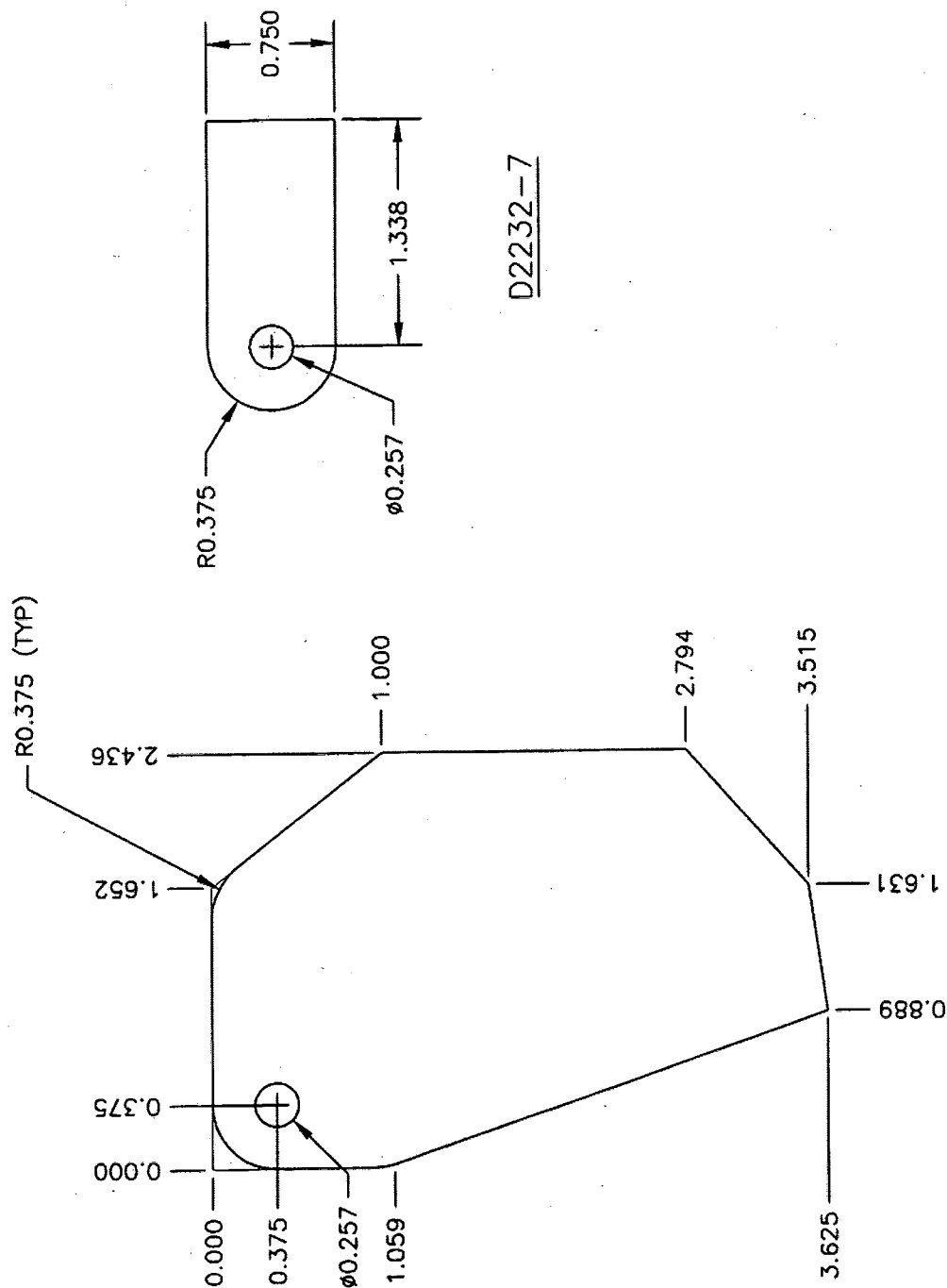
MATERIAL: AISI 304/316 SS 0.125 THICK

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46822



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232	REV. C SHEET 2 OF 2
DATE 98.04.28		TITLE BASKET HINGE	SCALE 1:1

RELEASED
99.05.05 KE



MATERIAL: AISI 304/316 SS 0.125 THICK

D2232-5
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